	Modern Coach Factory Raebareli आधुनिक रेल डिब्बा कारख़ाना, रायबरेली	DOC NO.: MCF/RBL/QMF 8002 REV NO: 01 DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/382

RLY	NFR	COACH NO	204640/C			DATE OF DISPATCH	29-Aug-20
Type	LWSCN1	Shell No.	20G072	DISPATCH TO	SSE/C&W/KIR	FUR.NO.	LSCN-1655

1. Railway Board's Order No. : 2020/M(C)/142/2,Dated-01.05.2020
2. Tare Weight of Coach : 41.24 Tonnes
3. Carrying Capacity : (a) Seating: 80 (b) Sleeping: 80 (c) Luggage: NIL

4. Special feature:

A	Choke of 5/6 mm in DV side replace with 9 mm in both type (KBI & Faiv.)letter no. MC/LHB/Brake, DT. 27.09.18

5. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)	
1	Maximum length over body	23700	
2	Maximum width over body	3240	
3	Maximum height from Rail Level	4039	
4	CBC height/Buffer height from Rail level 1105 +0/-10	NPP / PP	1100/1096

6. TRACEABILITY OF SHELL ITEMS:

S NO		ITEM		MAKE/SUPPLIER	SERIAL NO			
1	Under frame	Front Part	PP END	M/S-SFPL	117			
			NPP END	M/S-SFPL	117			
		Complete		MCFRBL-AIRCON	20G072			
2	Lav. side wall			M/S-ATHANCY ALD	LAV.1		LAV.2	
				M/S-ATHANCY ALD	LAV.4		LAV.3	
3	Side wall	LH SIDE		MCFRBL-V4U LKO	24			
		RH SIDE		MCFRBL-V4U LKO	24			
4	End wall	PP END		M/S-P.D.STEEL PKL				
		NPP END		M/S-P.D.STEEL PKL				
5	Roof			MCFRBL-CONT.	12			
6	Centre Buffer Coupler			M/S-FRONTIER	PP	215P1	NPP	65P1

7. AIR BRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1	Full brake application	Reduce pressure of BP from 5.0 to 3.4 kg/cm^2.	6 – 10 sec.	7 sec
		Max. pressure in BC	3.0 ±0.15 kg/cm^2.	3.0 kg/cm^2
		All Brake are applied	OK	OK
2	Insensitivity	Exhaust BP @ 0.3 kg/cm^2/min.	No brake application	OK
3	Sensitivity	Exhaust BP @ 0.1 kg/cm^2/Sec, after 06 Sec.	Brake must apply	OK

8. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR (SUPPLY & APPLY)	AVERAGE GLOSS VALUE	DATE OF COMPLETION
1	Paint	P.U	VIBGYOR	M/S-VIBGYOR (S&A)	91/90	4-Aug-20
2	Insulation	Satisfactory				

SSE/QC/MCF/RBL

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MCF/ RBL

MODERN COACH FACTORY, RAEBARELI आधुनिक रेल डिब्बा कारखाना, रायबरेली	DOC NO.: MCF/RBL/QMF 8002 REV NO.: 01 DATE: 16.05.2016

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/**382**

RLY	N	F	R	Coach No.	2	0	4	6	4	0	/	C	-	DATE OF DISPATCH	2	9	0	8	2	0	2	0

DISPATCH	SSE/C&W/KIR	Type	L	W	S	C	N	1	Shell No.	2	0	G	0	7	2	FUR .NO	LSCN - 1655

9. DETAIL OF BOGIES:

ITEMS	NPP Side				PP Side			
Bogie No	200636				200635			
Bogie Type	FIAT				FIAT			
Frame no.	Ecbt-420				Ecbt-379			
Bolster no.	APEX-86				APEX-35			
Axle No	20 Y – 3288 RWF		20 W – 9219 RWF		20 Z – 1065 RWF		20 Y– 3773 RWF	
Wheel Dia	917.517	917. 58	917.466	917.535	917.571	917.44	917.43	917.511
Wheel Disc No	TZ 11-19 79961-9WH9	TZ 11-19 83279-9WG8	TZ 07-19 69215-9RL6	TZ 11-19 79959-9WH9	TZ 06-19 53430-9QUI5	TZ 12-19 93017-9XH5	TZ 12-19 89564-9WJ6	TZ 06-19 57321-9QK6
R.B. Nos.	11-19 33991	12-19 36754	11-19 33579	12-19 39406	11-19 33915	11-19 32973	11-19 43320	12-19 36756
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

10. SECONDARY SUSPENSION LOAD DEFLECTION VALUES :-

DESCRIPTION	Bogie NPP side		Bogie PP side	
	Secondary 1	Secondary 2	Secondary 1	Secondary 2
Make & Nos.	TAYAL &CO. Sr. NO- 02-20 7829	TAYAL &CO. Sr. NO- 02-20 8159	TAYAL &CO. Sr. NO- 02-20 8157	TAYAL &CO. Sr. NO- 02-20 7841

11. TRACEABILITY OF BOGIE ITEMS :-

S. NO	ITEM	MAKE/ SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	IAI	294726,301680	301368,294571
2.	Primary outer Spring	CMGBD/CMAFJ	12-19 F07-401-(95,402,291,894)	02-20 1100-(463,450,168,456)
3.	Primary Inner Spring	CMGBD/CMAFJ	01-20 7143-(170,174,11,145)	01-20 7143-(168,176,169,09)
4.	Primary Damper	GABRIEL	12-19 (15274,15256,15278,15271)	01-20 (15257,15287,15284,15273)
5.	Secondary Damper	IAI	01-20 (296152,296050)	01-20 (296508,296398)
6.	Lateral Damper	IAI	01-20 297705	01-20 297622
7.	Brake Cylinder	KBI	C (4819,3571,6364,4816)-K-29	C (4779,3502,3533,4821,)-K-29
8.	Brake Caliper	KBI	C-(1091,1235,1236,1101)-29	C-(1064,1190,1234,1098)-29
9.	Brake Disc	KBI	24226792 0047-26/20,24226792 0045-26/20 24226792 0056-26/20,24226793 0017-26/20	24226792 0025-26/20,24226791 0045-26/20 24226793 0025-01/20,24226794 0003-01/20
10.	Ball Joint Control Arm	GMT		
11.	Lateral Bump Stop	GMT		
12.	Traction Centre make	SF		
13.	Traction lever make	JI		
14.	Ball joint traction lever	GMT		
15.	Ball joint traction centre	GMT		
16.	Leveling Valve	KNORR	16-19 C 5621,16-19 B-6471	16-19 C 5377,16-19 B-6181
17.	Check Valve	KNORR	05-20 24763	05-20 24746
18.	Anti roll bar Make	SF		
19.	Roll Link make	SF /GMT		
20.	Fork make	RNG		
21.	Control Arm Upper	KUMAR	D3339,D1637,N3311,D1906	M0521,R1529,L0901,N0933
22.	Control Arm Lower	KUMAR	L0125,Q1136,K8111,N0919	D0112,L2111,Q0110,L0931
23.	Phonic Wheel	KBI	K 07-20	K 07-20

Signature of SSE/Bogie/QC

	Modern Coach Factory Raebareli आधुनिक रेल डिब्बा कारख़ाना, रायबरेली	DOC NO.: MCF/RBL/QMF 8002 REV NO: 01 DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/382

RLY	NFR	COACH NO	204640/C			DATE OF DISPATCH	29-Aug-20
Type	LWSCN1	Shell No.	20G072	DISPATCH TO	SSE/C&W/KIR	FUR.NO.	LSCN-1655

12. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO(NPP/PP)
1	Air Brake Module	M/s-KBI	4827 04/20
2	Distribution valve	M/s-KBI	2020A1025
3	Pull box	M/s-KBI	
4	FIBA	M/s-KBI	9381/29,9529/29
5	Foot Step	M/S- SUPER SPARK LTD FARIDABAD	
6	Decoupling arrangement	M/S-ELASTOMER MUMBAI	
7	Floor board	M/S-SHREE RAM PNL	
8	PVC	M/S-RESPONSIVE INDS	
9	Lavatory inlay	M/S-SEEMA BHOPAL	
10	UIC Vestibule (PPE)	M/S-ELASTOMER MUMBAI	
11	UIC Vestibule (NPPE)	M/S-ELASTOMER MUMBAI	
12	Gangway bridge mounting (PPE)	M/s- MAHAVEER METAL WORKS, KXH	
13	Gangway bridge mounting (NPPE)	M/s- MAHAVEER METAL WORKS, KXH	
14	Body Side Window	M/S-SAWALIKA INDS KOLKATA	
15	Emergency Window	M/S-SAWALIKA INDS KOLKATA	
16	Lavatory/hopper Window	M/S-BET INDS PUNJAB	
17	Side panel	M/S-HF VADODARA	
18	Roof Ceiling	M/S-A.B.COMPOSITE KOLKATA	
19	Door way Ceiling	M/S-ZAAM TOOLS RBL	
20	Body Side Doors	M/s- SVARN INFRATEL	
21	Vestibule Door(PPE)	M/s- KALSI LDH	
22	Vestibule Door(NPPE)	M/s- KALSI LDH	
23	Bio Tank	M/s-JSL LIFE STYLE	
24	Presurized Flushing(Elect.pneumatic)	M/S-SPAC	
25	Auxiliary Water Tank	M/s- OASIS	
26	Under Slung Water Tank (2X685L)	M/s- SHIVALIK FAST MOHALI	
27	Under Slung Water Tank (1x685 L)	M/s- AMIT ENG.BADDI	
28	Health Faucet	M/s- KAPCO VALVES JUC	
29	Lotah Filler Tap	M/s- KAPCO VALVES JUC	
30	Controlled discharge tap	M/s-AGMECO PVT LTD	
31	Lavatory Doors	M/S-JVR INDS LDH	
32	Seat & Berth	M/S-OVPL SILICON MUMBAI(SLIDING)	
33	Ventury grill	NIL	
34	RFID	NIL	

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	Modern Coach Factory Raebareli आधुनिक रेल डिब्बा कारख़ाना, रायबरेली	DOC NO.: MCF/RBL/QMF 8002 REV NO: 01 DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/382

RLY	NFR	COACH NO	204640/C			DATE OF DISPATCH	29-Aug-20
Type	LWSCN1	Shell No.	20G072	DISPATCH TO	SSE/C&W/KIR	FUR.NO.	LSCN-1655

13. MODIFICATION (IF ANY) : NIL

14. DEVIATION (IF ANY) : NIL

15. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL

16. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, curtain clutch wire etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30months from the date of supply of material whichever is earlier.

NOTE:

1. This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
2. This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
3. This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no caseextend to repayment, return of the coach or replacement of complete coach.
4. Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
5. For any complain/ suggestion please Mail at qualityrcfrbl@gmail.com
6. Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from Application for any manufacturing /Application as per clause -4,para- V of RDSO specification no .M&C/PCN/100/2013-Given below

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60º)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate) Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty –period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

SSE/QC/MCF/RBL	SME/AME/QC/MCF/RBL	Dy.CQM/MCF/RBL

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Assistant Divisional Engineer / Quality-I
आधुनिक रेल डिब्बा कारखाना, रायबरेली
Modern Coach Factory, Raebareli

सुधीर कुमार
Sudhir Kumar
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MCF/RBL

FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB EOG NON AC COACH.

ELECTRICAL TEST CERTIFICATE FOR LHB EOG NON AC COACH.

TYPE COACH	**LWSCN**		**SHELL/COACH NO**	**204640/C**	
RAILWAY	**NFR**	**ELECT. FIT DATE**	**28-08-2020**	**MCF FUR. NO.**	**SCN-1655**

Sr. no.	Description of tests	Remarks
1.	PUMP EQUIPMENTS	OK
2.	LIGHTS, NL,LAP CHARGING SOCKETS	OK
3.	WORKING OF ACCIDENTAL, EMERGENCY LIGHTS.	OK
4.	RAILWAY CARRIAGE FAN	OK
5.	WHEEL SLIDE PROTECTION SYSTEM (**WSP**)	OK
6.	WORKING OF 9 KVA TRANSFORMER	OK
7.	WORKING OF REGULATED BATTERY CHARGER/EMERGENCY BATTERY CHARGER.	OK
8.	SAFETY :	--
8.1.	FUSES AND THEIR RATING	OK
8.2	CONTROL CIRCUIT	OK
8.3	POWER CIRCUIT	OK

Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
01.	Fitment of Switch board cabinet.(set of panel) Make/Sr.no.: **TRINITRON** On Board: **20/04/TCS/MCF/3451/355/0125** HT Panel: **20/04/TCS/MCF/3451/355/0125**	EDTS 355, Rev`01'.Am-3	**01 SET**
02.	Provision of 9 KVA 750/415/190V, 03Ø AC. Make: **PANTRONICS** Sr no.: **PAN 20018853**	RDSO/PE/SPEC/TL 0158, 2010, Rev`0',Ty I.	**01**
03.	Mounting of 09KVA TFR.	As per drg no 1.10113.0.76,300.001,Alt –B.	OK
04.	Provision of Pump equipment with pump box. Make: **KIND** Sr no : **ASY/0148** Pump 1: **20070385** Pump 2: **20070386**	As per spec no. EDTS186,REV-A,AM-2	**01 SET**
05.	Provision & Mounting of Pump controller. Make: **DR AUTO** SL.no.:**2020/08/0017**	As per Spec. EDTS186 Rev-a Am-2, & drg no. CC71328 & LW70020	**01**
06.	4.5 Kw Under slung type Constant Voltage Regulated Battery charger cum Emergency battery charger Make**: SIGNOTRON** Sr. no.: **06201536**	As per spec no. RDSO/PE/SPEC/AC/0183-2015(REV.-1)	**01**
07.	Provision of Feeder Junction Box Make : **RSI**	EDTS-328 REV-C,AM-4,Type-II,COR-2	**01 SET**
08.	Provision of IVC dummy Socket assembly.	As per Drg. No. LW71302,Alt-nil	**01 SET**
09.	Battery fuse box +ve Make :**RICHMOND**	As per LW 71001,Alt- H	**01**
10.	Battery fuse box –ve Make :**RICHMOND**	As per LW 71002,Alt-I	**01**
11.	Provision of Battery boxes/ Cradles. Make: **HITECH**	As per Drg. No. 110113.0.76.700.005 W/O item 5,22,23,26 & 27,Alt-C or Latest.	**01**
12.	Provision of batteries Type: 110 V, 120 AH VRLA SMF Battery Set. Make: **HBL** Lug Date:**07/19**	As per RDSO/PE/SPEC/AC/0009-2014 (Rev-2) with inner cell connectors or Latest.	**01 SET**

Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
13.	Fitment of Railway carriage Fan 400mm Sweep, 110V AC with crash worthy features. Make: **CG POWER**	As per Drg. No. ICF/SK-7-6-158,alt-g. RDSO/PE/SPEC/TL/0021-2005 (Rev-3) with RCF annex-1,am-1.	**30**
14.	Fitment of LED Light fittings for Cabin, Doorway and Gangway area. 9 watt. Make:**RT VISION**	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1 .Type-B1. Drg. No. CC76453.	**26**
15.	Fitment of LED Light fittings for Night Light with berth indication Type-E (1 watt). Make: **RT VISION**	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1, ICF/STB-7-6-053.Type- E. Drg. No. CC76461	**10**
16.	Fitment of LED Light fittings for Lavatory Lights. 9 Watt. Make: **RT VISION**	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-D. Drg. No. LW76092.	**04**
17.	Fitment of LED Light fittings for PACIL. Make: **KAVERI**	As per RDSO/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-I. Drg. No. LW76098.	**02**
18.	Fitment of Accidental Emergency Light (AEL) Make: **INTEG**	As per RDSO/SPEC/AC/0180-2016,Rev-0 ,Type-II.	**04**
19.	Provision of Cable binder	Drg. No. CC76120,Item - 1,2,3.100mm,200mm,300mm respectively.	**OK**
20.	Provision of Cable Jacket System.	EDTS-138,Cor-2,Item-5,7,8,9,11.	**OK**

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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.-	Description	Drg./Spec no.	Quantity per Coach
21.	Provision of Switch plate assembly along with mobile charging sockets. Make: **SSK**	EDML-086, Rev-6, Am-1, Table-1, Item-1.	**10**
22.	Provision of Switch plate assembly along with mobile charging sockets. Make: **SSK**	EDML-086, Rev-6, Am-1, Table-1, Item-2.	**10**
23.	Provision of Switch plate assembly along with mobile charging sockets. Make: **SALZER**	EDML-086, Rev-5, Am-1, Table-1, Item-3.	**20**
24.	Provision of High Capacity Inter – Vehicular Coupler Unit (ZS Coupling) (500 A, 750 V,3 ph, 50 Hz). Make: 1.(NPP): **PRIME ELECT.** 2.(PP): **PRIME ELECT.**	As per Spec. no. RDSO/PE/SPEC/AC/0177(Rev.-0)-2013 with annexure-A, B.	**01 SET**
25.	Mounting of Inter Vehicle coupler	As per drg no.1.10113.0.74.000.001,Alt-B	**OK**
26.	Provision of Wheel Set Earthing equipment. Make:- NPP: **PRIME ELECT.** PP: **PRIME ELECT.**	EDTS101,REV-C,AM-1	**01 SET**
27.	Provision of Anti Skid Disk Brake System.(WSP) Make :**KNORR** Sr no : **0120175132**	As per MDTS 077,Rev.-2 M/s"FAIVELEY" or "Knorr Bremse", or "ESCORTS"	**01 SET**

SSE/EL/QC	**AWM(ELECT.)/MCF/RBL** **SEE(P)/MCF/RBL**

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S.S.E./Elect-QC/M.C.F./LLJ/RBL

स० कार्य प्रबन्धक / विद्युत
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A.W.M./Electrical/MCF/RBL